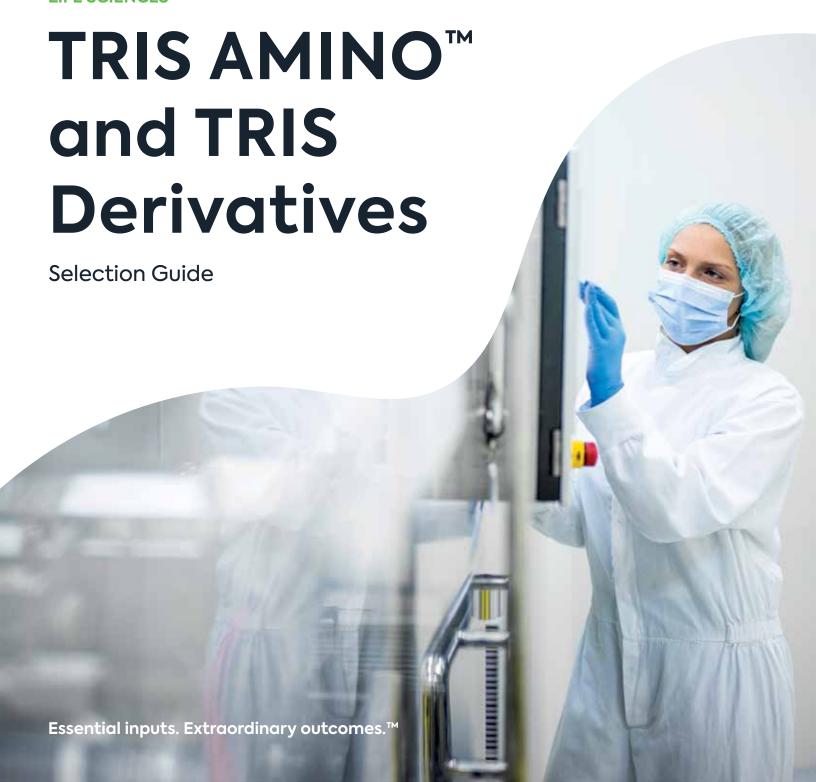


LIFE SCIENCES



We Invent ... It's in our DNA

As the original inventor of the Tromethamine molecule more than 70 years ago, we have proudly built our TRIS AMINO™ brand, representing a strong history of quality, reliability and innovation in the TRIS buffer product space. Developing the right products for R&D, scale-up, and production is not only an ongoing commitment ... It's what we do.

We Innovate ... To Address Industry Challenges with TRIS AMINO™ AC <u>A</u>dvanced <u>C</u>rystal

Advancion continues to enhance its capabilities through new innovations in process manufacturing. Our next generation TRIS AMINO Advanced Crystals (AC) are less prone to clumping and hardness – without any change to the molecule itself – and may provide critical operational benefits when it comes to handling and preparation.

1948 Advancior

Advancion predecessor, Commercial Solvents Corporation (CSC) publishes scientific paper on successful laboratory development of TRIS buffer

1963

Patent granted for the continuous TRIS AMINO crystallization process and manufacturing technology in Sterlington

1997

Start-up of dedicated cGMP TRIS AMINO Ultra Pure batch manufacturing facility in Sterlington

2016/17

Dedicated Life Sciences business established to support the unique needs of the market; Expansion of cGMP manufacturing capacity for TRIS AMINO Ultra Pure in Sterlington

2021

New TRIS AMINO HCI plant built in Sterlington, Louisiana, and introduction of two TRIS AMINO HCI grades



















1955

Start-up of first commercial batch-manufacturing plant for TRIS AMINO™ and precursor raw materials in Sterlington, Louisiana

1970

Patent granted for dual stage purification process of TRIS AMINO; purity specifications increased to 99.8%

1999

Introduction of TRIS AMINO Ultra Pure USP grade

2019/20

Start-up of new TRIS AMINO AC Advanced Crystal continuous manufacturing capacity in Ibbenbüren, Germany; commercial launch of TRIS AMINO AC; opened new Life Sciences warehouse, and expanded QC laboratory and filling/packaging center in Sterlington

We Invest ... To Provide a Secure, Sustainable Supply

As the world's only fully integrated manufacturer of TRIS and TRIS Hydrochloride buffers, we are uniquely positioned to offer the most transparent and secure supply of these and other essential bioprocessing ingredients. To support our commitment to the Life Sciences market, we have made significant investments in capacity expansion, adding new manufacturing capabilities and strengthening our regulatory support. This includes the completion of a state-of-the-art TRIS AMINO manufacturing plant in Ibbenbüren, Germany, as well as a new TRIS AMINO HCI plant in Sterlington, Louisiana. Both facilities operate under our single Global Quality Management System, and are strategically located in the U.S. and Europe to provide efficient distribution of Advancion products to all regions of the globe.

Designed with the Highest Standards in Mind, our Two Manufacturing Facilities are Audit-Ready and Offer:

- Adheres to current IPEC guidelines for cGMP compliant manufacturing of excipients
- ISO 9001: 2015 certification
- Automated in-process monitoring and facility control system
- In-house testing utilizing validated analytical methods

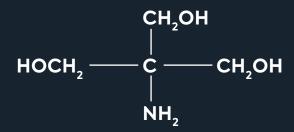
- Elemental impurity risk assessment using ICP-MS technology
- Comprehensive validation documentation
- State-of-the-art filling and packaging suites for Life Sciences products

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Essential inputs. Extraordinary outcomes.™

TRIS AMINO™

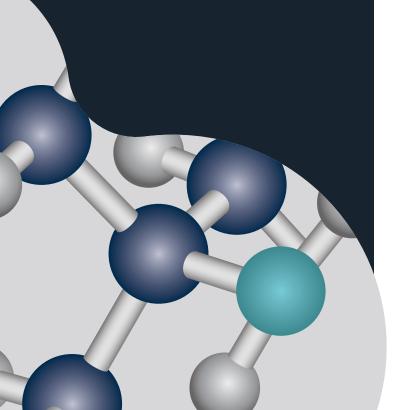
(tromethamine, trometamol) is a widely known excipient and processing buffer used in the purification of biological molecules. In addition to providing mild alkalinity for buffering at physiological pH levels, TRIS AMINO offers a number of advantages to bioprocessors, including aiding in chemical stabilization in aqueous formulations and exhibiting minimal salt effects. All grades of TRIS AMINO are GMO-free and BSE/TSE-free.



TRIS AMINO tromethamine CAS No.: 77-86-1

Molecular weight: 121.14





		TRIS AMINO I	Buffers And Reagen	ts		
	INDUSTRIAL SERIES Ideal for industrial chemical applications and basic R&D.	BUFFER SERIES Manufactured under ISO with process controls and monitoring in a non-cGMP environment. Buffer grades are ideal for applications where regulatory requirements are less stringent and don't require a monograph. Two purity levels available.			ULTRA PURE SERIES Highest purity product manufactured under cGMP for use as a critical raw material in pharma or biopharmaceutical production. Meets monograph USP, EP, JPC, ChP testing specifications. Suitable for injectables.	
Product	Tech Grade	TRIS AMINO Standard Buffer	TRIS AMINO ACS Buffer	TRIS AMINO AC Buffer	TRIS AMINO Ultra Pure	TRIS AMINO AC Ultra Pure
Main Differentiator	99.0% purity, industrial utility product with basic testing performed.	Cost effective buffer for lab and commercial applications requiring moderate purity.	Tested in compliance with American Chemical Society (ACS) standards, and offers slightly higher purity in comparison to the standard buffer grade.	Advanced Crystal (AC) buffer has a unique morphology that significantly reduces caking making it less prone to clumping and hardness.	Highest purity with the most comprehensive testing. Complaint to cGMP with extensive quality documentation available.	Identical to Ultra Pure quality and testing but with a unique morphology that significantly reduces caking making it less prone to clumping and hardness.
Purity	99.0 (titration)	99.3 (titration)	99.8 (GC)	99.8 (GC)	99.9 (titration and GC)	99.9 (titration and GC
Shelf Life (Years)	5	5	5	5	3	3
CAS Number	77-86-1	77-86-1	77-86-1	77-86-1	77-86-1	77-86-1
Molecular Weight	121.14	121.14	121.14	121.14	121.14	121.14
Monographs	None	None	ACS	None	USP, EP, JPC, ChP	USP, EP, JPC, ChP
Quality Systems	ISO	ISO	ISO	ISO	ISO, IPEC, cGMP, select ICH Q7 principles*	ISO, IPEC, cGMP, selection ICH Q7 principles*
		Ap	plications			
Industrial	0					
Basic Research	•	0	0	0		
Animal Health		•	0	•		
Diagnostics		0	0	0	0	•
DNA/RNA Extraction & Purification		•	•	•	•	•
Electrophoresis / PCR		0	0	0		
Analytical Chromatography		•	•	•		
R&D Protein Purification		0	0	0		
Commercial Protein Purification					•	•
Non-Sterile Excipient					0	0
API/Drug Substance Formulation					•	•
Molecular Biology (IVF, Cell line Storage)					0	0
Blood Plasma Fractionation					0	0

^{*}TRIS AMINO™ Ultra Pure multi-compendial grade product has an excipient registration number with the Chinese Center for Drug Evaluation (CDE). This registration number, F20190000165, can be utilized by customers in order to list Advancion's' TRIS AMINO™ product in their regulatory filings with the CDE for new drug products or substances.

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TRIS Derivative Buffers and Reagents

TRIS Derivative Series

TRIS derivatives are often used in conjunction with TRIS AMINO to adjust pH. They can be used in both upstream and downstream processing applications.

Product	TRIS AMINO HCI	TRIS AMINO HCI Biologics Plus	BIS-TRIS	
Main Differentiator	Highest purity product manufactured under ISO with standard testing available.	Highest purity product manufactured under ISO with ICPMS elemental impurity testing, and extensive** molecular biology and biologics testing.	Primarily used in protein and nucleic acid systems, BIS-TRIS is known to complex with various metals.	
Purity	99.0	99.5	99.0	
Shelf Life (Years)	2	2	4	
CAS Number	1185-53-1	1185-53-1	6976-37-0	
Molecular Weight	157.60	157.60	209.24	
Monograph	None	None	None	
Quality Systems	ISO 9001:2015	ISO 9001:2015, cGMP, IPEC, Select ICH principles	ISO 9001:2015, Select ICH principles	

 $^{^{\}star\star}$ Includes testing for biobuden, endotoxin, yeast and mold, DNase, RNase, Protease

Discover Peace of Mind and Streamline Qualification for TRIS AMINO Products

We understand in order to mitigate risk and meet regulatory guidelines for commercial manufacturing, you need a highly reliable supply chain, access to documentation, and a collaborative approach to understand and address your company's unique compliance requirements.

That's why, as the world's only fully integrated manufacturer for TRIS AMINO, Advancion is uniquely positioned to offer a 100% traceable supply chain, with a clear line of sight back to raw materials — all of which are produced on-site to stringent specifications. This, combined with a single Global Quality Management System, means absolute confidence you can readily qualify material and have a secure, sustainable supply.

Standard Qualification Documents

- Safety Data Sheets (SDS)
- Product Sales Specifications
- Certificate of Analysis (CoA)
- ISO 9001:2015 Certificate
- High Level Manufacturing Process Flow
- *Available for select products

- Regulatory Data Sheets*
- Product Stability Data*
- cGMP Statement of Conformance*
- Excipient Information Packages*
- Precedence of Product Use*



Did You Know?

Advancion also offers a comprehensive portfolio of high-quality chemistries from the world's leading producers through a qualified, traceable and integrated supply chain. Our single Quality Management System is applicable to all our biochemical, buffer and salt products, including:

- AMINO ACIDS AND DERIVATIVES
- VITAMINS AND NUCLEOTIDES
- BIOCHEMICALS AND BUFFERS
- INORGANIC SALTS

Improve Your Productivity with our Customized Services and Capabilities

We provide dedicated support for bioprocessing, pharmaceutical and diagnostic applications. Through specialized testing, custom blending, or dosage-specific package quantities, Advancion can help optimize the cost and efficiency of your operations.



PACKAGING

- Custom packaging
- Multiple container options
- · IPEC-PQG compliance



ANALYTICAL

- ISO 9001:2015 certified
- Customized in-house testing and advanced instrumentation (ICP-MS, GC)
- Adherence with IPEC and select cGLP principles



WAREHOUSING

- Temperature monitored warehousing
- Adherence with IPEC and select cGDP principles



PURCHASING

- Global sourcing capabilities
- Formalized supplier lifecycle management program
- Non-animal origin

Product Stewardship

Through our investments in application and new product development, we have a deep understanding of where our chemistries are (and can potentially be) used to actively address global trends in Life Sciences, Beauty and Personal Care, and other essential industries to help make our lives healthier, and more sustainable and comfortable. To help ensure that Advancion products are not used in ways for which they are not intended, Advancion personnel will assist customers in dealing with environmental and product safety considerations. Before handling any of the products, obtain available product safety information including the Safety Data Sheet(s) and take the necessary steps to ensure safety of use. For assistance, product Safety Data Sheets, or other information, please visit advancionsciences.com or contact us at info@advancionsciences.com

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